

Material: JIS SCPH 1

Standard Specification for Steel Castings for Pressure Purposes

Group: Ferrous Mild Steel Alloys

Sub Group: JIS SCPH 1 Steel Castings for Pressure Purposes

Application: Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry: Plate, Tubes and Forging

Chemical Composition		
Carbon	C %	0.250 max.
Silicon	Si %	0.600 max.
Manganese	Mn %	0.700 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	0.250 max.
Molybdenum	Mo %	0.250 max.
Nickel	Ni %	0.500 max.
Copper	Cu %	0.500 max.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
Normalizing or Quenching or Solution Annealing

Mechanical Properties	
Tensile Strength in Mpa	410 min.
Yield Strength in Mpa	205 min.
Elongation in %	21 min.
Reduction of Area in %	35 min.
Hardness in HB	-
Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
EN 10213 GP240GH	BS	British	Plate, Tubes and Forging
A 216 Grade WCB	ASTM	USA	Casting
A 420 C-M	AFNOR NF	France	Pump, Valve and Fitting
A 420 M	AFNOR NF	France	Pump, Valve and Fitting
Ao 17 CrMoV	MSZ	Hungary	Plate, Tubes and Forging
GP 240 GH	UNE	Spain	Plate, Tubes and Forging
1.0619	EN	European Union	Plate, Tubes and Forging

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